

Date: Wednesday, 1/30/2008 8:03:12 AM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : SEAT TRACK
Job Number : 37107	
Estimate Number : 12621	
P.O. Number :	Part Number : D30331
This Issue : 1/30/2008 S.O. No. :	Drawing Number : D3033 REV. A1
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : SMALL /MED FAB	Drawing Revision : A1
Previous Run : 30823	Material :
Written By : <u> </u>	Due Date : 2/6/2008 Qty: 6 Um: Each
Checked & Approved By : <u> </u>	
Comment : Est: A 07.01.03 New issue EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D3033144	Seat Track
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Comment: Qty.: 1.5855 f(s)/Unit Total : 9.5130 f(s)
 Seat Track

FF 08-02-25

6

2.0	BAND SAW	BAND SAW
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Comment: BAND SAW
 1-Cut D3033-144 extrusion to length per D3033-1 detail of dwg D3033
 Batch: B30209 2x
B30087 4x
 2-Deburr

FF 08-02-25

6

3.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

 08-02-25 (6)

4.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
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Comment: HAND FINISHING RESOURCE #1
 Chemical Conversion Coat as per QSI 005 4.1

 FF 08/02/26 (6)

5.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION
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Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

08-02-26

(16)

6.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

 8/2/06 500 (6x)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: 12 Date: 08/02/26
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 1/30/2008 8:03:12 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SEAT TRACK

Job Number: 37107

Part Number: D30331

Job Number:



Seq. #:

Machine Or Operation:

Description :

7.0

QC21

FINAL INSPECTION/W/O RELEASE



⑥

Comment: FINAL INSPECTION/W/O RELEASE

2008/02/26

Job Completion



2008/2/26

⑥

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

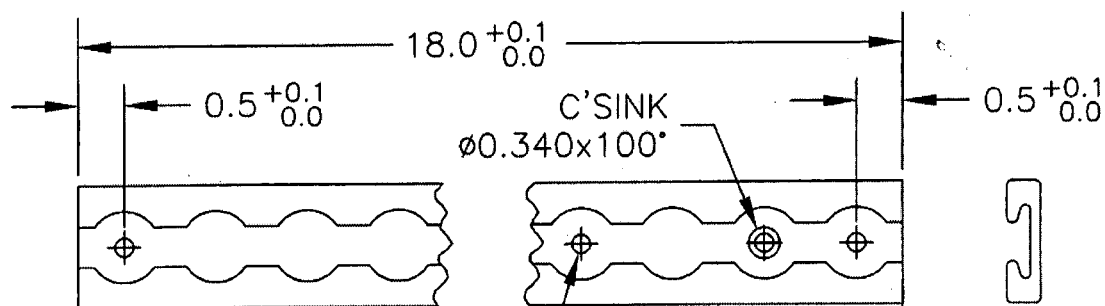
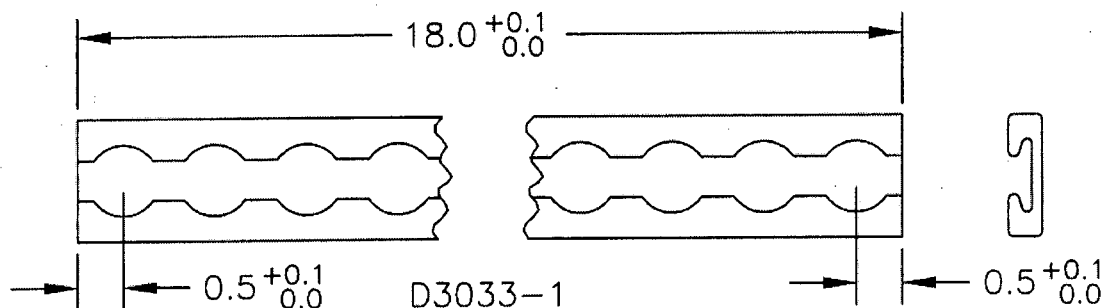
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>A</i>	APPROVED <i>A</i>	DRAWING NO. D3033	REV. A SHEET 1 OF 1
DATE 01.05.18		TITLE SEAT TRACK	SCALE 1:2
A	01.05.18	NEW ISSUE	
AI	<i>KJ</i> 03.08.25	NOTE 1 MODIFIED	

SPECIFICATION CONTROL DRAWING



Ø0.203
(TYP 4 PLACES)

CHAMFER EDGES 0.03/0.06
AT 45° OR EQUIV. RADIUS
(BOTH ENDS)

D3033-3
(CAN MAKE FROM D3033-1)

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *37107*

D3033-1 & D3033-3

1) MAKE FROM: ANCR, P/N 40456-11-144
OR BROWNLIN, P/N 20276-144-0-0 } D3033-144

2) DESCRIPTION: MEDIUM DUTY SEAT TRACK

3) FINISH: ACID ETCH & ALODINE PER DART QSI 005 4.1

4) ALL DIMENSIONS ARE IN INCHES

5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

RELEASED
01.05.30 *A*

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